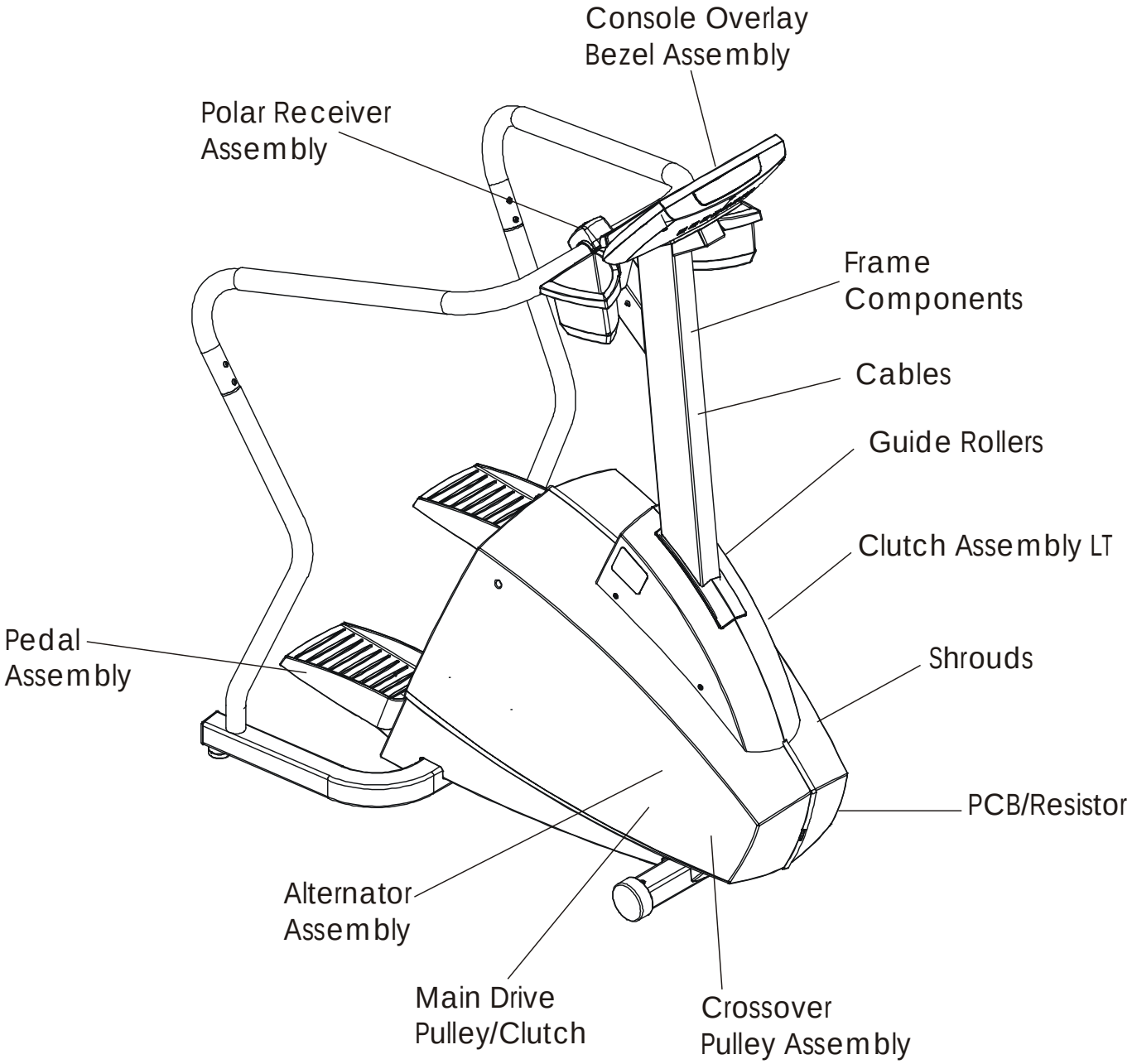
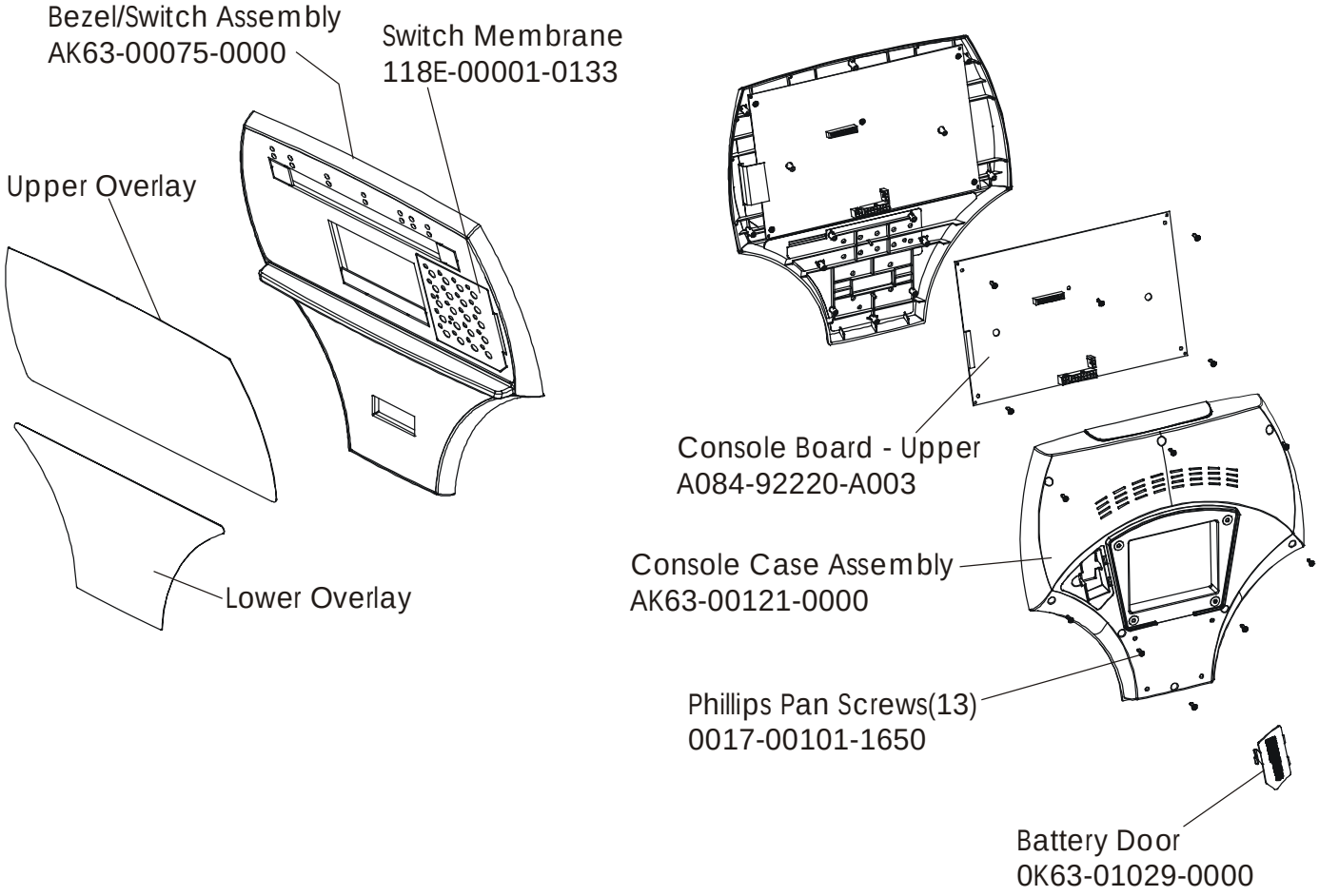
Stepper SC8500 - S/N HSG100000
General Assembly



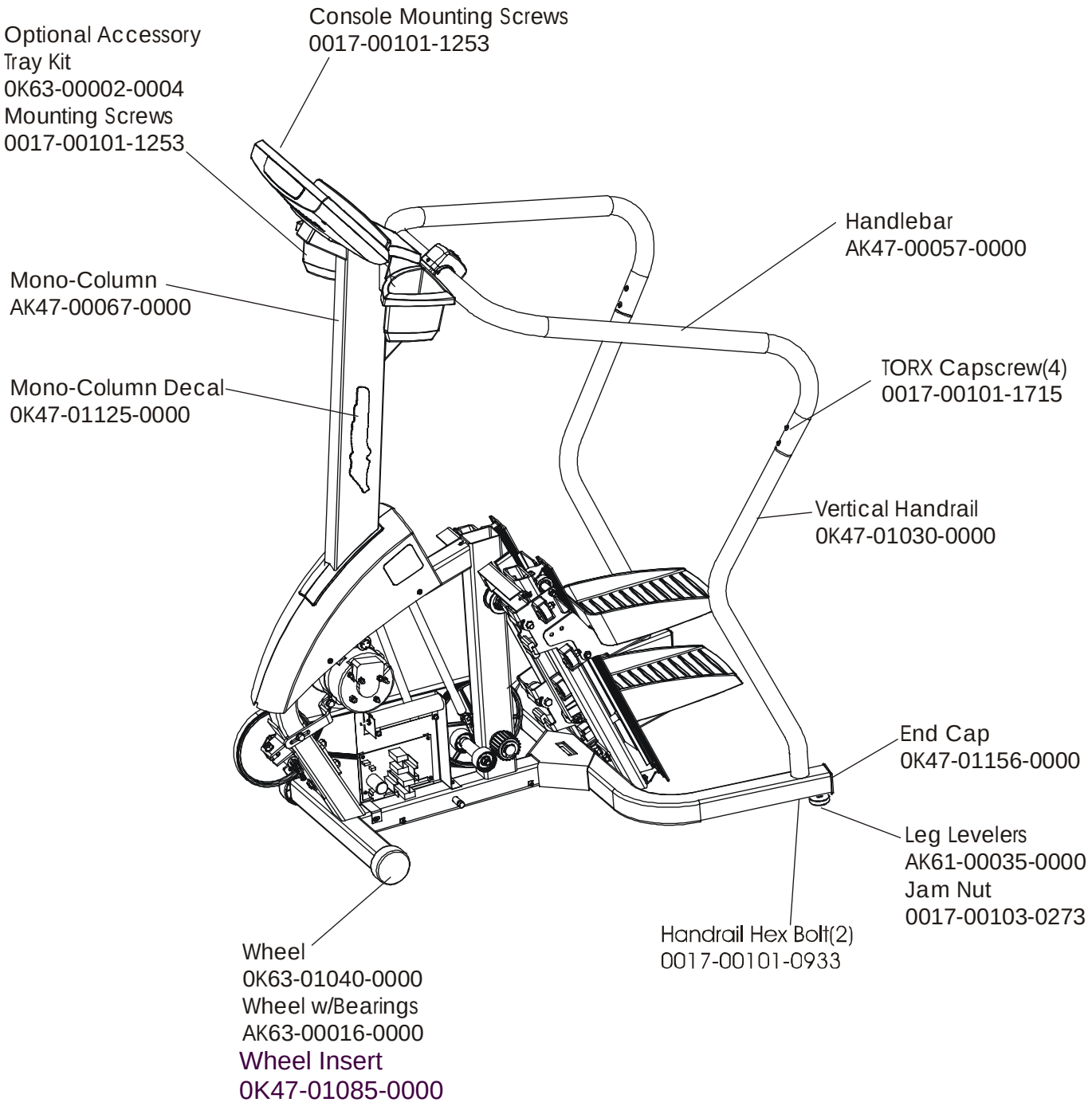
Operation Manual	**M051-00K20-A311**
Service Manual	**M051-00K47-A013**
Hardware Bag	**AK47-00080-0000**

Stepper SC8500
Console Overlay Bezel Assembly

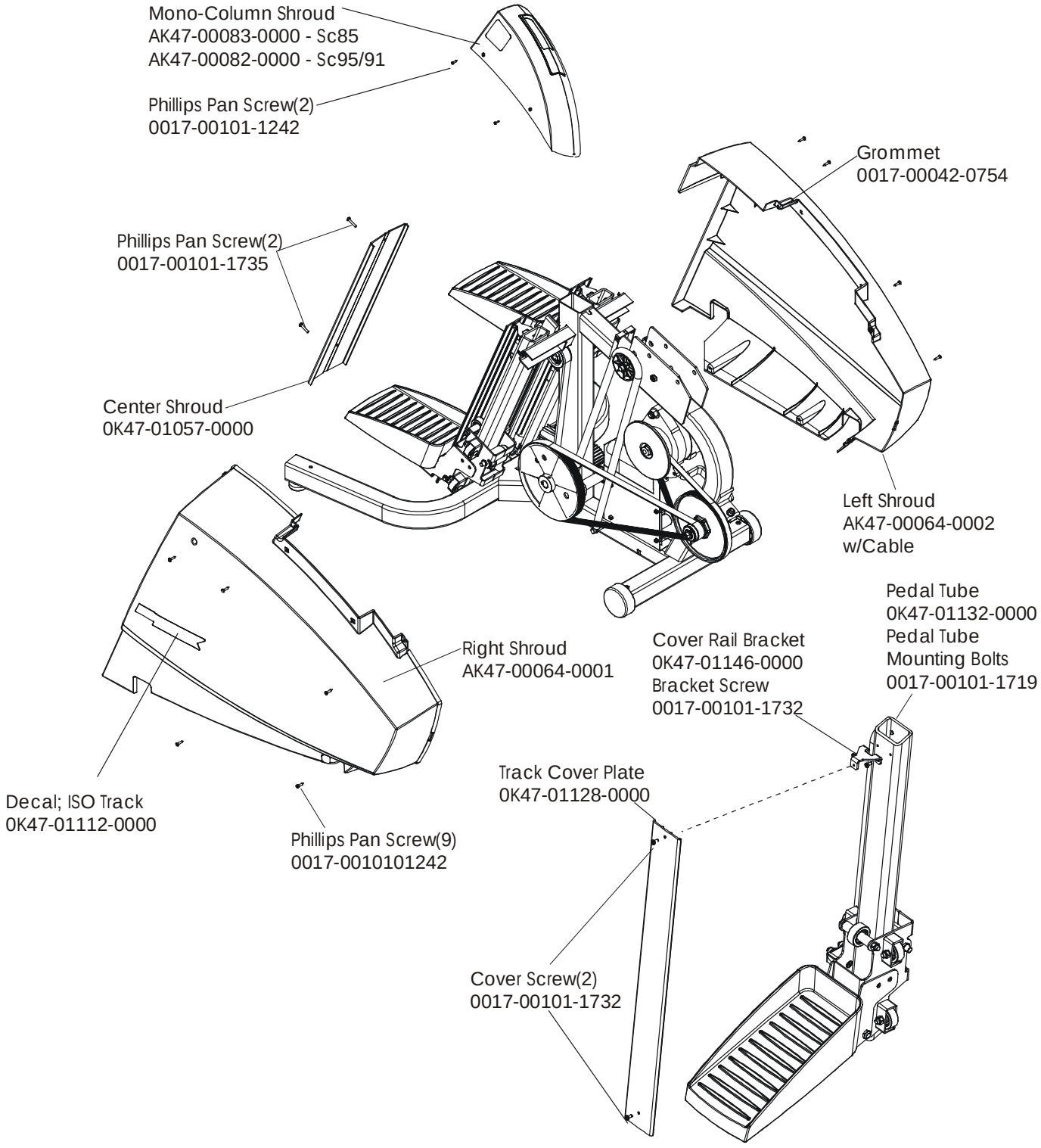


Console Assembly	Overlay Bezel	Upper Overlay	Lower Overlay
AK47-00017-0001 Eng Met	AK47-00014-0001 Eng Met	0K47-01011-0001 Eng Met	0K47-01013-0001 Eng Met
AK47-00017-0003 Ger Met	AK47-00014-0003 Ger Met	0K47-01011-0003 Ger Met	0K47-01013-0003 Ger Met
AK47-00017-0004 Spn Met	AK47-00014-0004 Spn Met	0K47-01011-0004 Spn Met	0K47-01013-0004 Spn Met
AK47-00017-0006 Jap Met	AK47-00014-0006 Jap Met	0K47-01011-0006 Jap Met	0K47-01013-0006 Jap Met
AK47-00017-0007 Frn Met	AK47-00014-0007 Frn Met	0K47-01011-0007 Frn Met	0K47-01013-0007 Frn Met
AK47-00017-0008 Itl Met	AK47-00014-0008 Itl Met	0K47-01011-0008 Itl Met	0K47-01013-0008 Itl Met
AK47-00017-0009 Dut Met	AK47-00014-0009 Dut Met	0K47-01011-0009 Dut Met	0K47-01013-0009 Dut Met
AK47-00017-0010 Por Met	AK47-00014-0010 Por Met	0K47-01011-0010 Por Met	0K47-01013-0010 Por Met

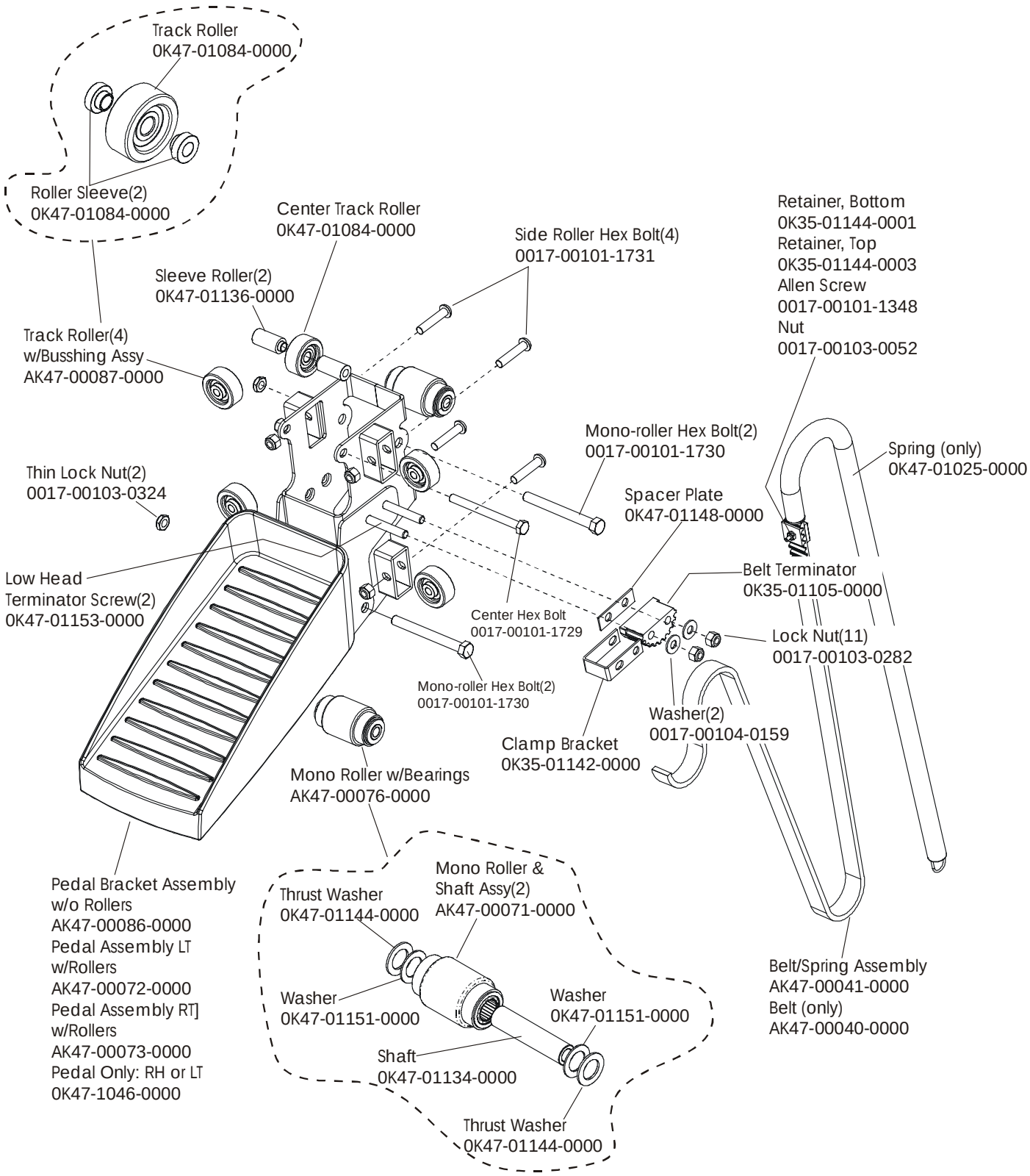
Stepper SC8500
Frame Components



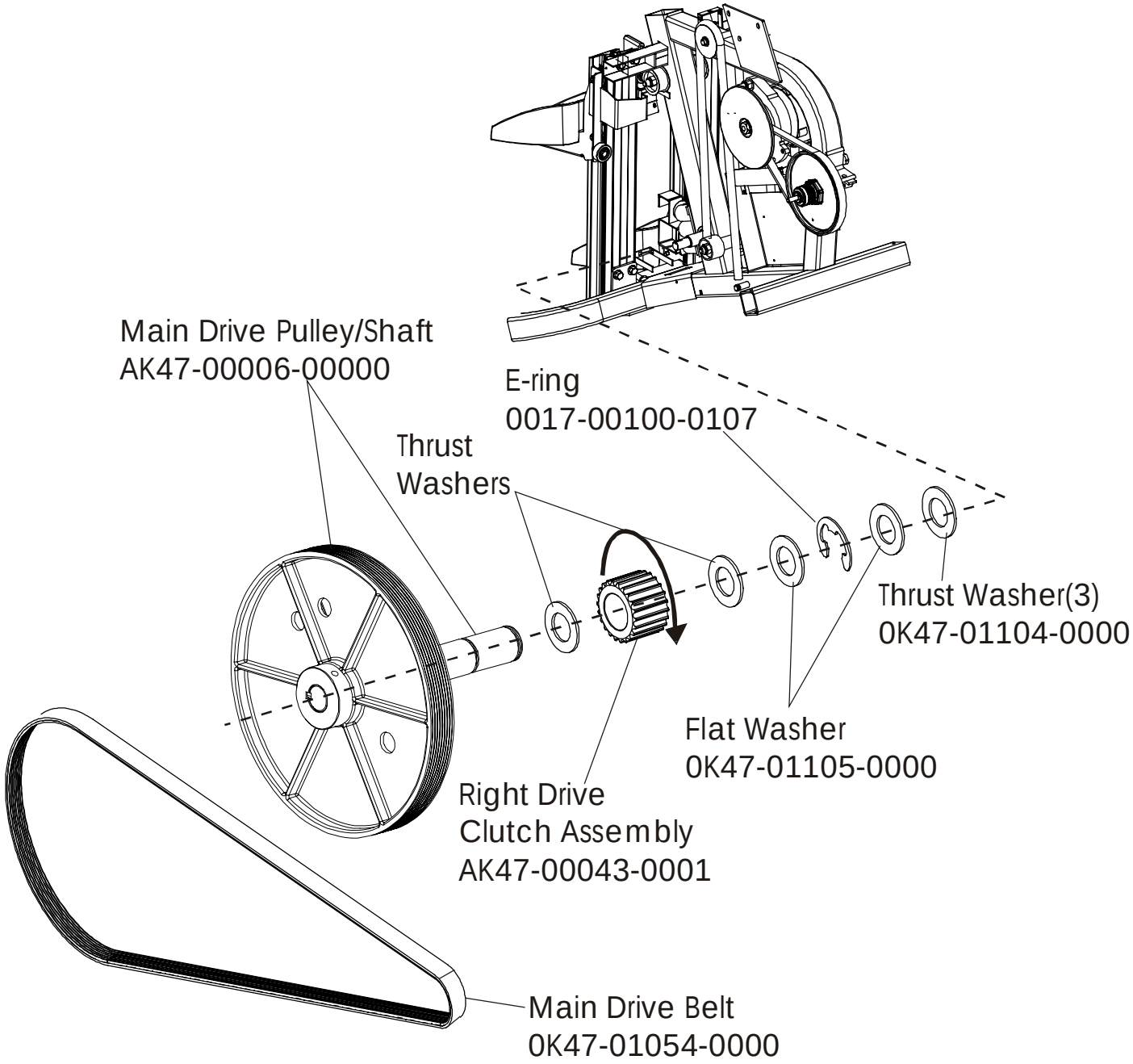
Stepper SC8500
Shrouds



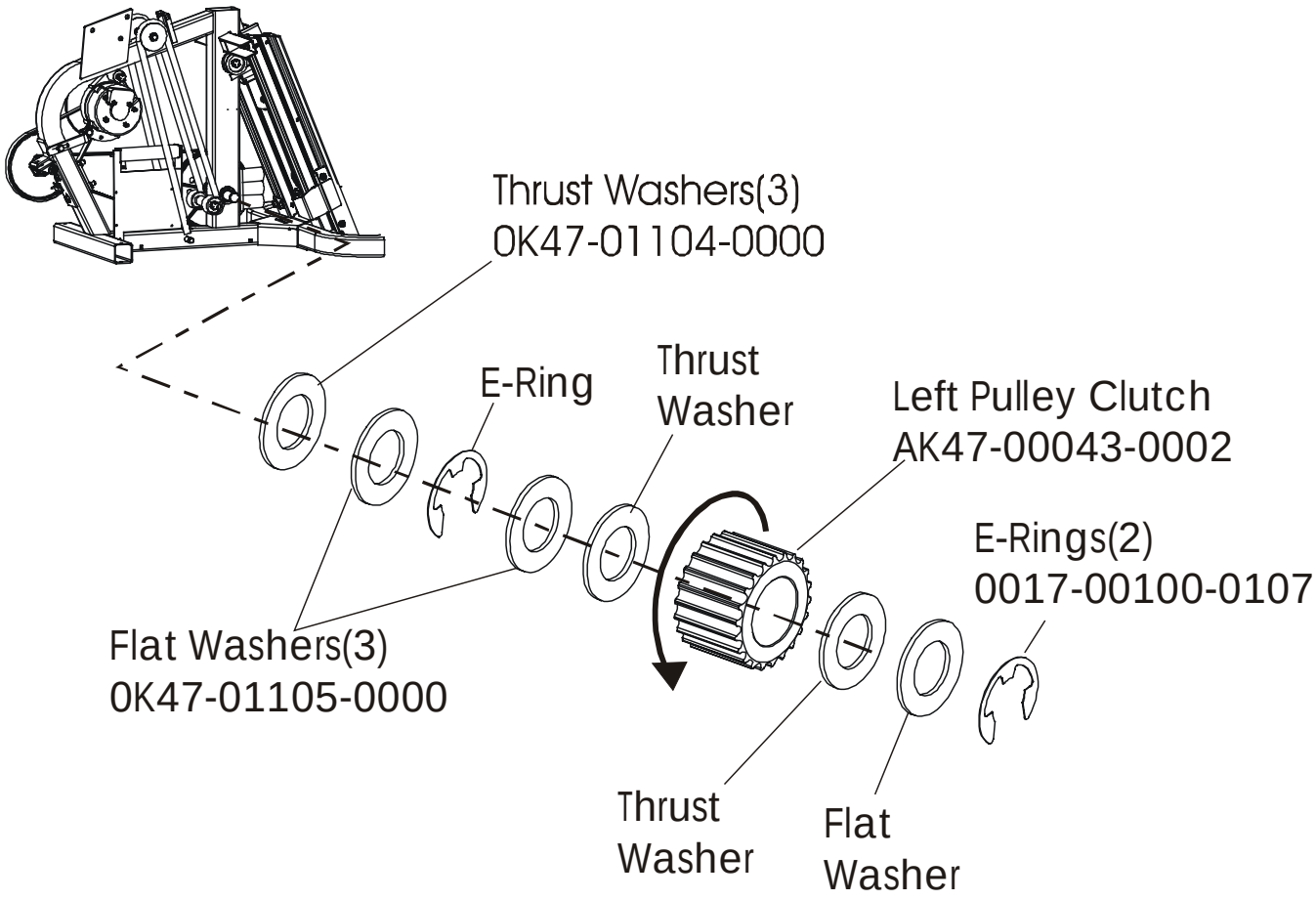
Stepper SC8500
Pedal Assembly



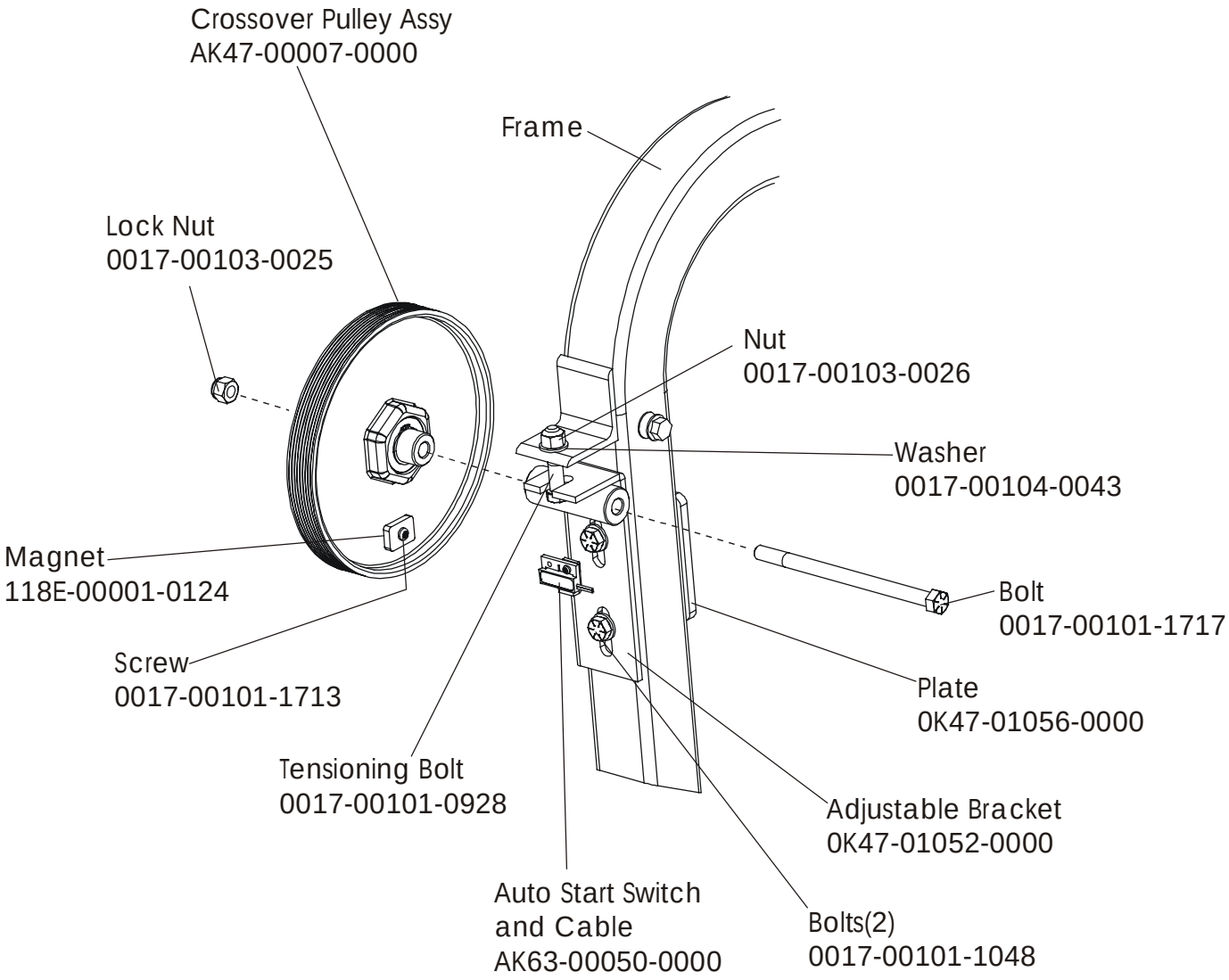
Stepper SC8500
Main Drive Pulley and Clutch



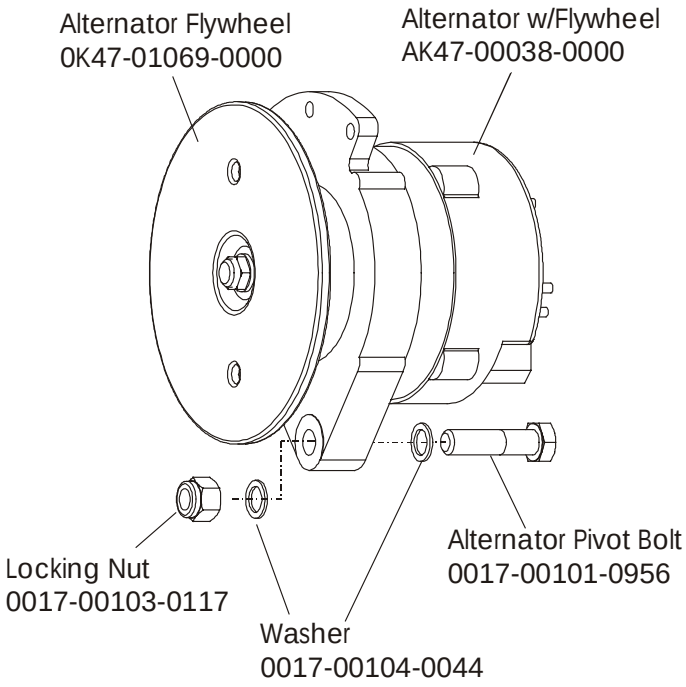
Stepper SC8500
Clutch Assembly - LT

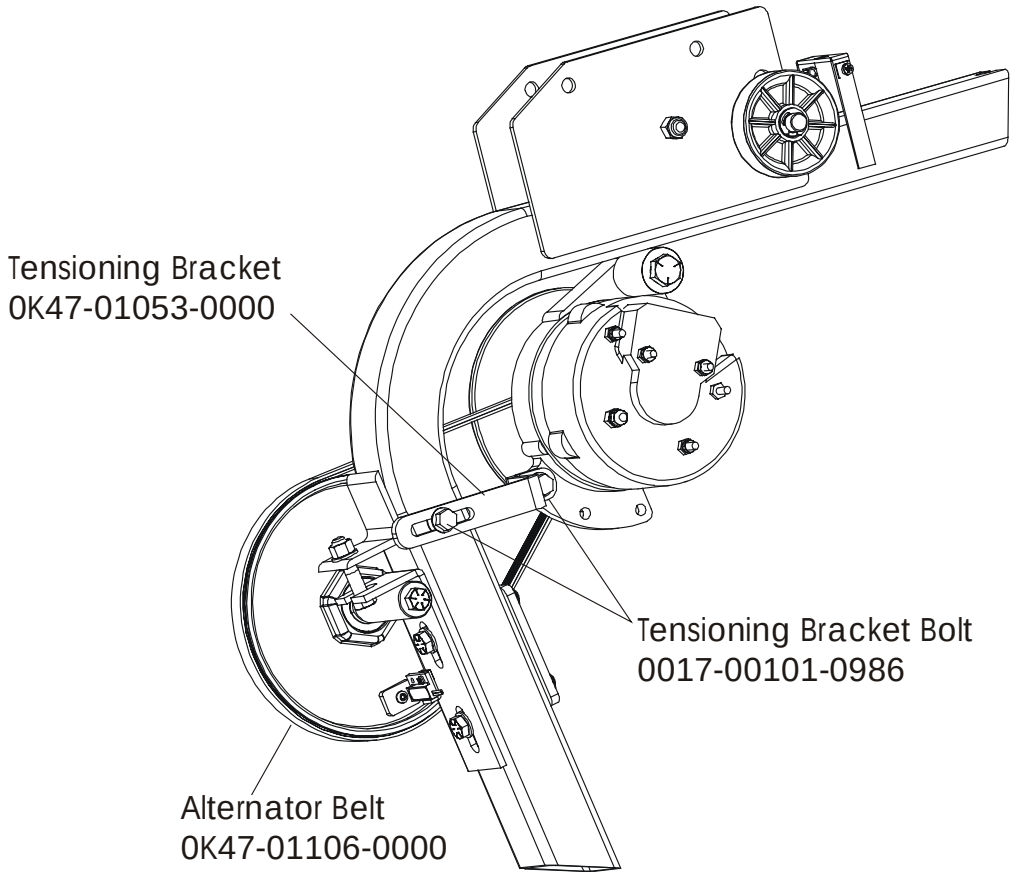


Stepper SC8500
Crossover Pulley Assembly

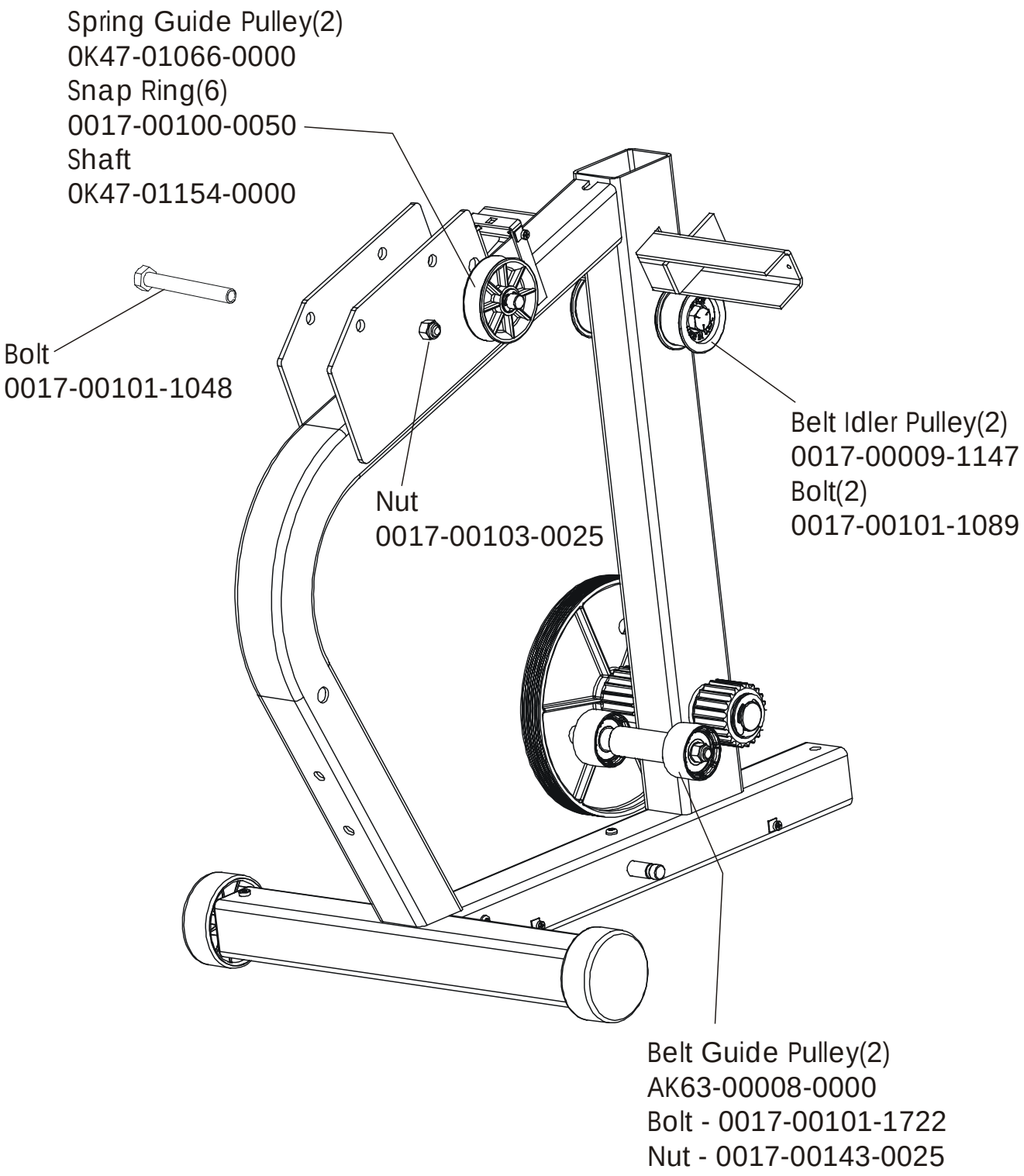


Stepper SC8500
Alternator Assembly

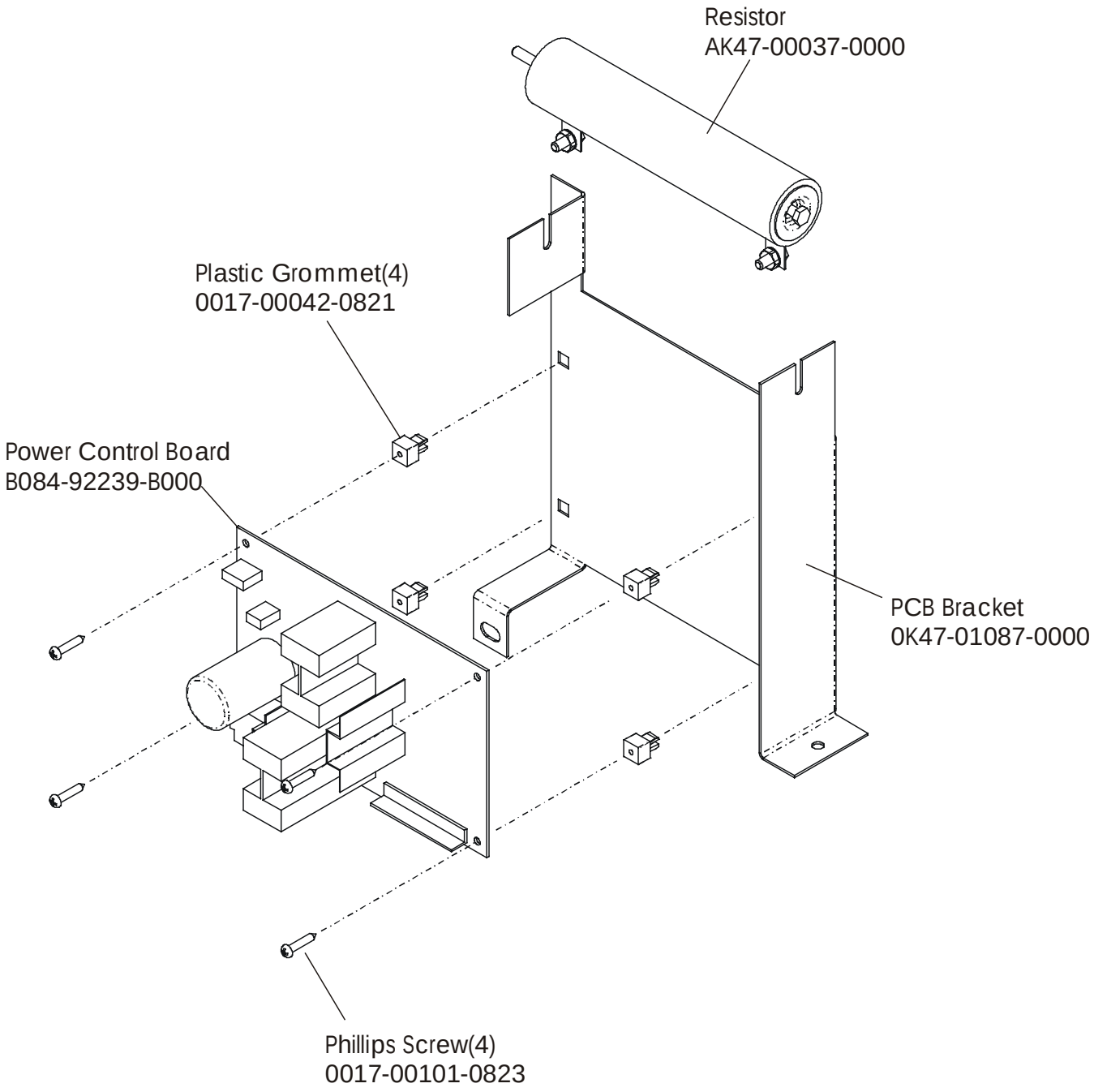


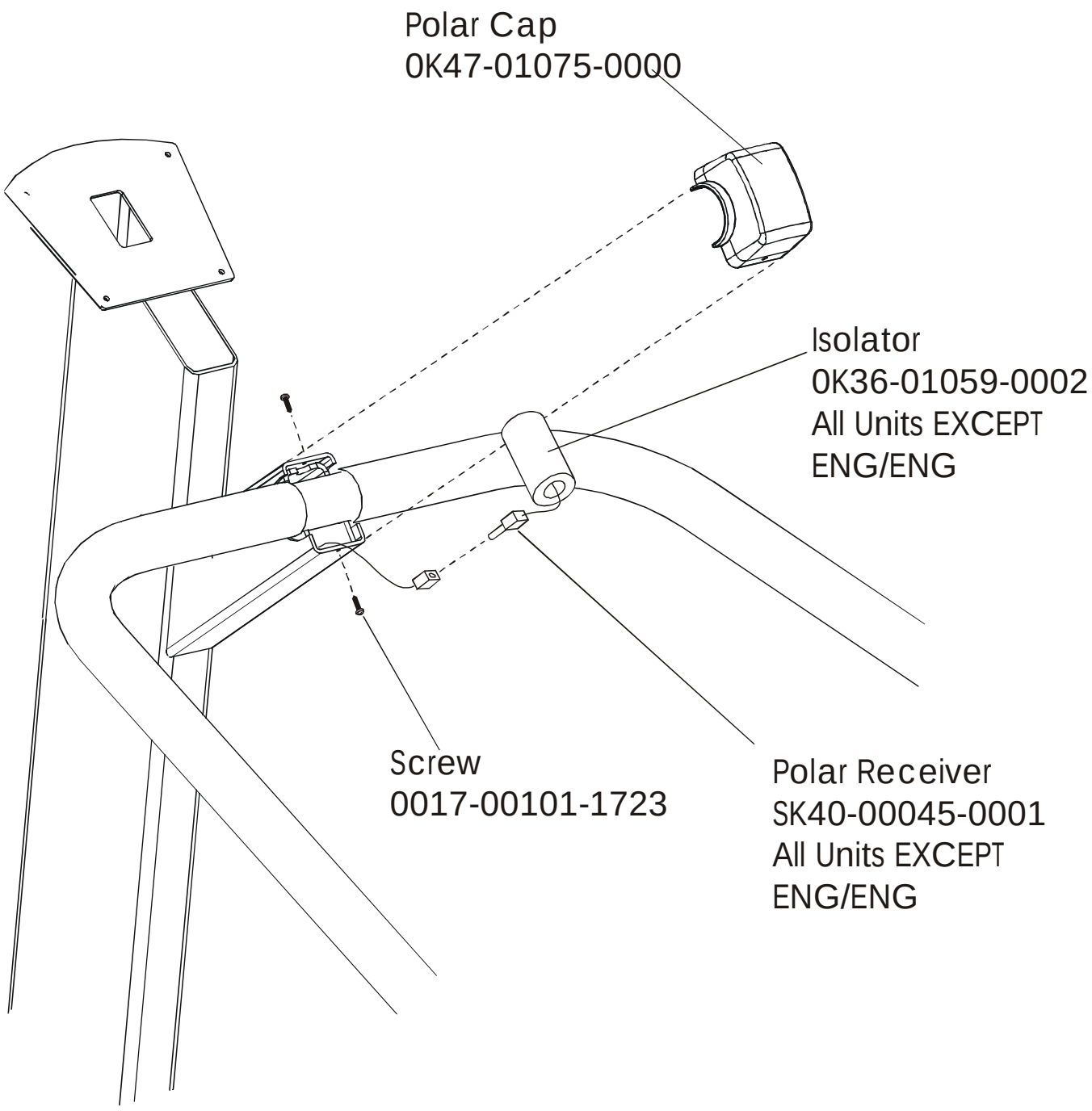


Stepper SC8500
Guide Rollers

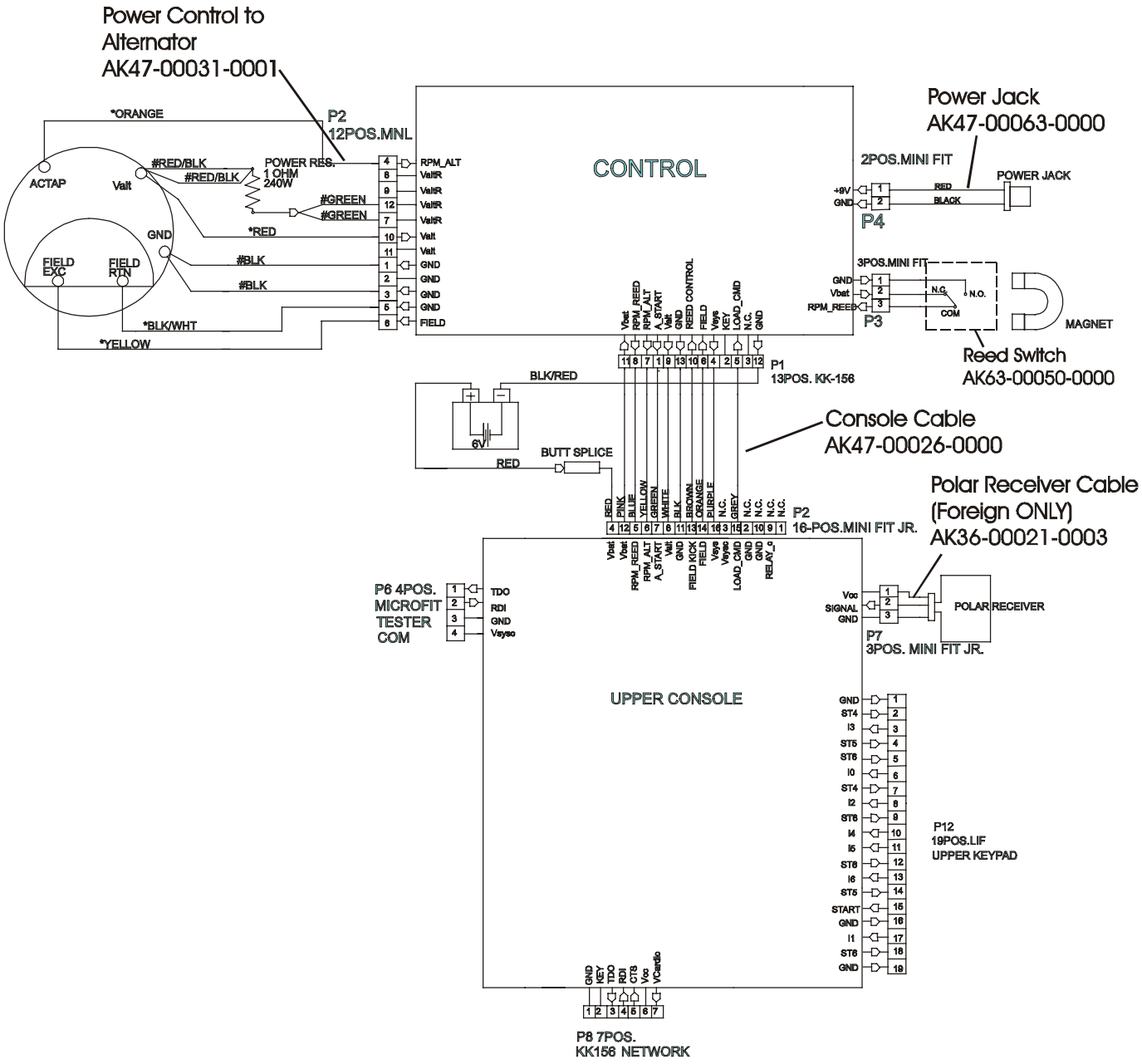


Stepper SC8500
PCB and Resistor




Polar Cap
0K47-01075-0000
Isolator
0K36-01059-0002
All Units EXCEPT
ENG/ENG
Screw
0017-00101-1723
Polar Receiver
SK40-00045-0001
All Units EXCEPT
ENG/ENG

Stepper SC8500
Cables



Description	Part Number
Domestic 120/60 Battery Charge w/Cord	118E-00001-0148
Universal Battery Charger w/o Line Cord	118E-00001-0147
Line Cord 220V/60Hz	0017-00003-0704
Line Cord 100V/50Hz	
Line Cord 240+	0017-00003-0918
Line Cord 220V/50Hz	0017-00003-0691
Line Cord 200V/50Hz	
Line Cord 230V/50Hz	